

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Elastever® E1110GF-85A

Material Description:

Elastever ® E1110GF-85A is a Thermoplastic Polyurethane Elastomer(TPU-polyether) product filled with 10% glass fiber. Characteristics include: Wear Resistant.

| General | | | | |
|-----------------------------------|--|------------------------|------------------------------------|------------|
| Material Status | Commercial: Active | | | |
| Availability | Asia Pacific | | North America | |
| | • Europe | | Latin America | |
| | Middle East | | Africa | |
| Filler/Reinforcement | • Glass Fiber, 10% Filler by W | eight eight | | |
| Features | Ageing Resistant | | Cold Resistant | |
| | Oil Resistant | | Wear Resistant | |
| RoHS Compliance | RoHS Compliant | | | |
| Processing Method | Injection Molding | | | |
| Physical Properties | Typical Value | | | Test Metho |
| Density/Specific Gravity | 1.27 | g/cm ³ | | ASTM D79 |
| Molding Shrinkage - Flow (3.2 mm) | 0.1 to 0.3 | % | | ASTM D9 |
| Moisture Content | 0.01 | % | | |
| Hardness | Typical Value | Unit | | Test Metho |
| Durometer Hardness | | | | ASTM D22 |
| Shore A, 10 sec | 85 | | | |
| Shore D | 55 | | | |
| Mechanical Properties | Typical Value | Unit | | Test Metho |
| Tensile Modulus | 400 | MPa | | ASTM D6 |
| Tensile Strength | 18 | MPa | | ASTM D6 |
| Tensile Elongation(Yield) | > 10 | % | | ASTM D6 |
| Flexural Modulus | 300 | MPa | | ASTM D7 |
| Flexural Strength | 11 | MPa | | ASTM D7 |
| mpact Properties | Typical Value | Unit | | Test Metho |
| Notched Izod Impact(3.2mm) | 680 | J/m | | ASTM D2 |
| Unnotched Izod Impact(3.2mm) | 930 | J/m | | ASTM D48 |
| lammability | Typical Value | Unit | | Test Metho |
| Flame Rating(1.5mm) | НВ | | | UL |
| Processing Information | Typical Value | Unit | | |
| Injection Pressure | 68.9 to 103 | MPa | | |
| Processing (Melt) Temp | 185 to 218 | $^{\circ}\!\mathbb{C}$ | | |
| Mold Temperature | 16 to 60 | $^{\circ}\!\mathbb{C}$ | | |
| Drying Temperature | 93 | $^{\circ}\!\mathbb{C}$ | | |
| Drying Time | 2 to 3 | hr | | |

NFD ADVANCED COMPOSITES

Elastever® E1110GF-85A

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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